

253 pg 23

<input checked="" type="checkbox"/>	First Article	<input type="checkbox"/>	Prototype
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$\times 12$



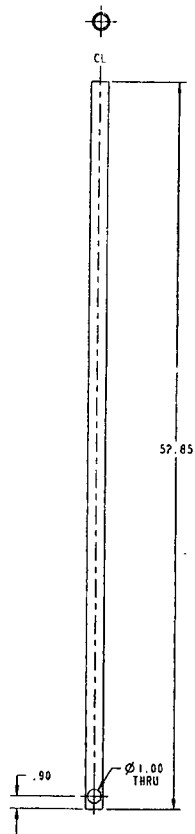
8 7 6 5 4 3 2 1

D

C

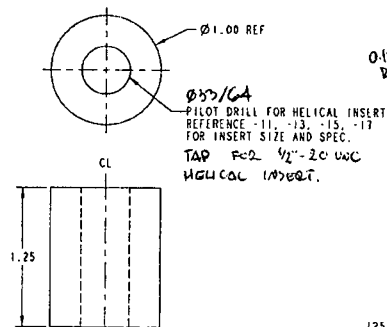
B

A



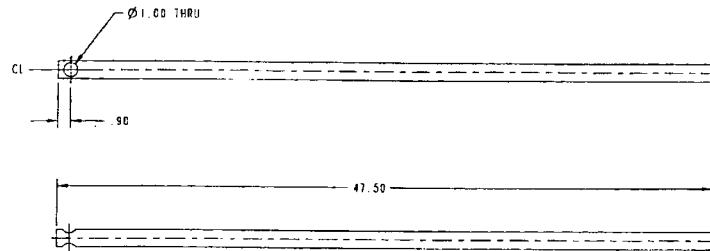
① -247 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

REFERENCE ONLY

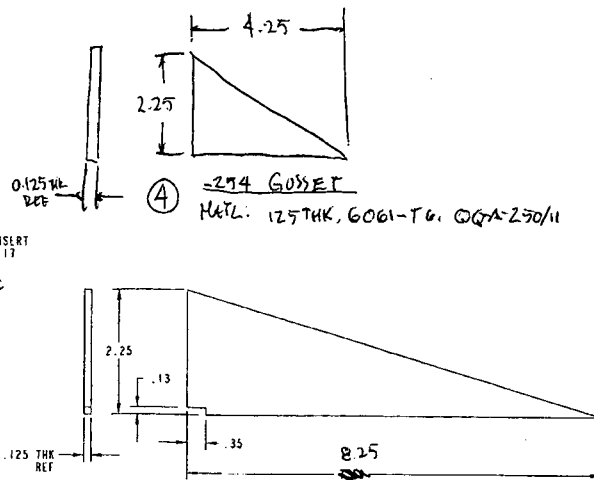


④ -249 INNER TUBE BUSHING
MATERIAL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE 2.000

XM



① -257 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



④ -253 GUSSET
MATERIAL: 1.25 THK, 6061-T6, 00-A-250/11

④ -253 GUSSET
MATERIAL: 1.25 THK, 6061-T6, 00-A-250/11
SCALE 1.000

RELEASED
7/16/64

40045

PREMIER AVIATION, INC.			
2001 Aviation Parkway, Grand Prairie, Texas 75052			
DATE	CONTRACT NO.	REV.	BY
D:OSUV8	B67-43001		
SCALE	DT	SHEET	23 OF 45

ORIGINAL

8 7 6 5 4 3 2 1

D

C

B

A

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:42:52 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 40045

Part Number: PB6743001253

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *HL*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:42:52 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GUSSET
 Job Number : 40045
 Estimate Number : 13414
 P.O. Number :
 This Issue : 24/06/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB6743001253
 First Issue : / / Type : SMALL /MED FAB Drawing Number : B67-43001 P.23
 Previous Run : Project Number : N/A
 Material : B1
 Due Date : 01/07/2008 Qty: 20 Um: Each
 Written By :
 Checked & Approved By : mf 08-04-24
 Comment : est rev A new issue 08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.1353 sf(s)/Unit Total : 2.7069 sf(s)

6061-T6 .125Sheet

batch:- 105646 B 8-6-24

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B.1

Prog Rev: B.1

B 8-6-24

(12)

2-Deburr if necessary

B 8-6-24

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B 8-6-24

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 08060624 (12)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat E.

mf 08-07-09